

ULTRA DRILL MILL

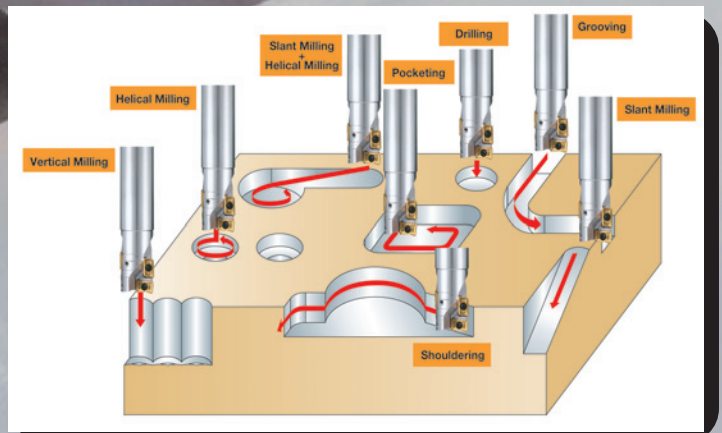
MULTI FUNCTION ENDMILL

- ◆ 2 Flute Effective Design for Milling
- ◆ Improved Stability
- ◆ Low Cutting Resistance

NEW! PVD Coated
Carbide PR830

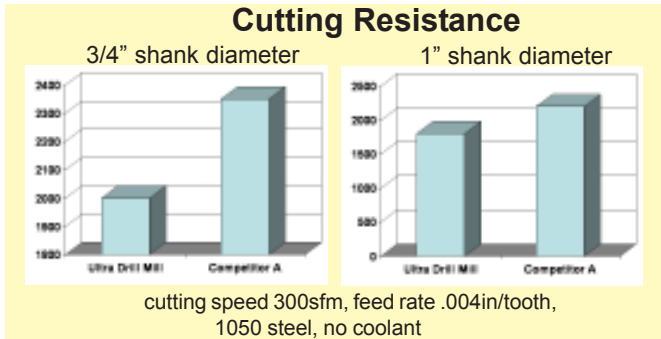


Multi-Function Machining





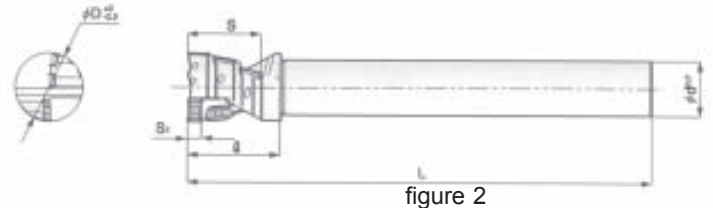
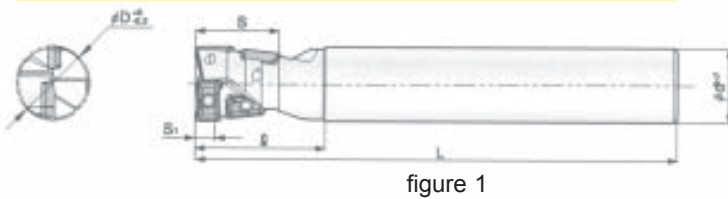
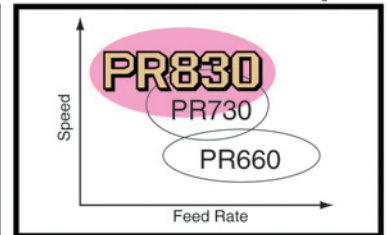
- ◆ 2 Flute Effective Design for milling
- ◆ Good chip evacuation when drilling and slant milling
- ◆ Low Cutting Resistance
- ◆ Silver Coating Provides Good Durability
- ◆ New grade PR830 provides stable machining and long tool life.



• Cross Section



• Performance Map



Order Number	# of inserts	# of flutes	Dimensions					Rake Angle		figure	Inserts	
			∅ D	∅ d	L	l	S	A.R.	R.R.		Part #	# Inserts Rq'd
MEY 625-S625-HG	4	2	.630	.625	4.699	1.195	.748	+11°	-11°	1	JOMT08T208 ER-D	3
											GOMT08T208 ER-D	1
MEY 750-S750-HG	4	2	.787	.750	5.091	1.350	.866	+13°	-9°	1	JOMT100308 ER-D	3
											GOMT100308 ER-D	1
MEY 100-S100-HG	4	2	1.000	1.000	5.486	1.549	1.102	+13°	-11°	1	JOMT13T308 ER-D	3
											GOMT13T308 ER-D	1
MEY 125-S125-HG	4	2	1.250	1.250	5.858	1.921	1.417	+13°	-9°	1	JOMT160408 ER-D	3
											GOMT160408 ER-D	1
MEY 150-S125-HG	7	2	1.500	1.250	6.260	2.126	1.654	+13°	-11°	2	JOMT13T308 ER-D	6
											GOMT13T308 ER-D	1
MEY 200-S150-HG	7	2	1.984	1.500	6.649	2.712	2.126	+13°	-9°	2	JOMT160408 ER-D	6
											GOMT160408 ER-D	1



JOMT



GOMT

(Side cutting insert) (Center cutting insert)

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