



NEW!

Vol. 1

OSG
Tap & Die, Inc.

HY-PRO[®] ALLOY TAPS

OSG HY-PRO[®] ALLOY TAPS, designed for alloy steels to address issues of “bird nesting” inherent in tapping these materials. The HY-PRO[®] ALLOY TAP utilizes unique geometry to generate small manageable chips that are easily evacuated. No additional time is spent stopping the machine to remove chips from the spindle.



Coolant Thru, DIN Overall Length, Bottom(1.5P-2P)

List 13013

Inch

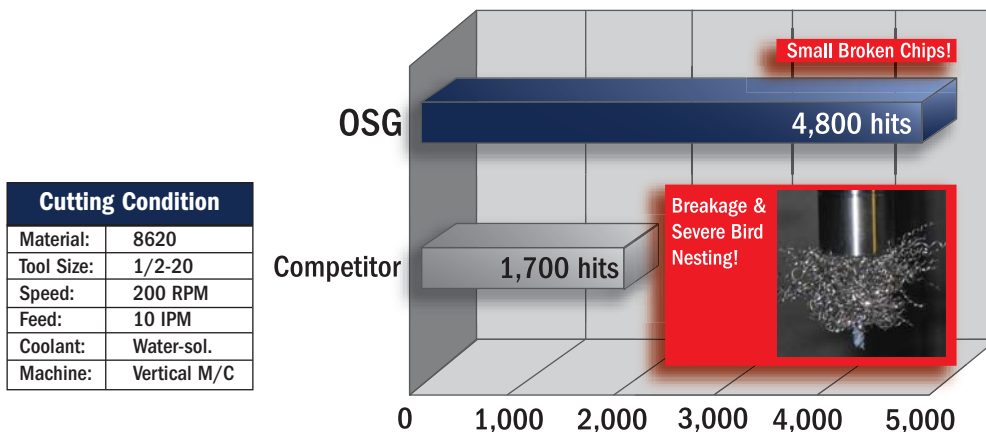
Tap Size	Threads Per Inch		Class of Fit	No. Of Flutes	OAL	EDP Number	List Price (Each)
	UNC	UNF					
1/4	20	—	2B	3	80	1301300508	47.76
1/4	—	28	2B	3	80	1301300608	47.76
5/16	18	—	2B	3	90	1301300708	52.87
5/16	—	24	2B	3	90	1301300808	52.87
3/8	16	—	2B	3	100	1301300908	53.88
3/8	—	24	2B	3	100	1301301008	53.88
7/16	14	—	2B	3	100	1301301108	69.58
7/16	—	20	2B	3	100	1301301208	69.58
1/2	13	—	2B	3	110	1301301308	78.05
1/2	—	20	2B	3	100	1301301408	78.05
5/8	11	—	2B	4	110	1301301508	122.87
5/8	—	18	2B	4	100	1301301608	122.87
3/4	10	—	2B	4	125	1301301708	150.21
3/4	—	16	2B	4	110	1301301808	150.21

List 13113

Metric

Tap Size	Pitch	Class of Fit	No. Of Flutes	OAL	EDP Number	List Price (Each)
M6	1.0	6H	3	80	1311300508	54.59
M8	1.25	6H	3	90	1311300608	57.01
M10	1.25	6H	3	100	1311300708	66.53
M10	1.5	6H	3	100	1311300808	66.53
M12	1.25	6H	3	100	1311300908	75.65
M12	1.5	6H	3	100	1311301008	75.65
M12	1.75	6H	3	110	1311301108	75.65
M14	1.5	6H	3	100	1311301208	106.34
M14	2.0	6H	3	110	1311301308	106.34
M16	1.5	6H	3	100	1311301408	120.35
M16	2.0	6H	3	110	1311301508	120.35
M18	1.5	6H	4	110	1311301608	160.61
M18	2.5	6H	4	125	1311301708	160.61
M20	1.5	6H	4	125	1311301808	209.07
M20	2.5	6H	4	140	1311301908	209.07

Packed: Up to 3/8" = 10 pcs; 7/16" to 5/8" = 5 pcs; 3/4" and up = 1 pc. Available V coating only.



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